

A photograph of two men in a boat on the water. The man on the left is wearing a dark grey zip-up jacket with 'OCEAN R' and 'SUZUKI' logos. The man on the right is wearing a similar jacket. The background is the blue water of the sea.

OCEAN R<sup>®</sup> REVIVE  
OUR  
OCEANS

Certified  
  
Corporation

BESPOKE COLLECTION FOR ENTERPRISE



Certified



This company meets high standards of social and environmental impact.

Corporation

"Our greatest impact will not be just what we do.  
It will be how much we can influence individuals and organisations to take on that sustainable journey and in turn, influence others to do the same"

*Tom Cotter - CEO*



# WHAT DRIVES OCEANR'S COMMITMENT

WE ARE OCEANR

Our **People**, Our **Products** and Our **Planet**.



## 100% FAIR WAGES

While most companies focus on the lowest price for their product - we sacrifice profit to ensure the best working conditions for our People.



## RECYCLED & ORGANIC MATERIALS

We use certified materials across our range and make this accessible to brands who can't meet large MOQs.



## TAKE BACK PROGRAMME

To tackle textile waste.



## LIFE CYCLE ASSESSMENT

We run a full analysis across our product range, so you know the environmental impact of each garment.



## CARBON OFFSET

We contribute to reforestation efforts by planting mangroves, helping restore ecosystems.



## OCEAN PROTECTION

We actively support cleanup projects worldwide, working toward a future with plastic-free oceans.



OCEANR PRODUCTION TEAM - RIGA, LATVIA



# CUSTOM COLLECTIONS

WE ARE OCEAN

OUTERWEAR

CASUAL WEAR

ACTIVE WEAR

HEAD WEAR

ACCESSORIES

CASE STUDIES





# OUTERWEAR

WE ARE OCEAN<sup>Y</sup>



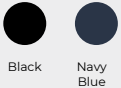
RECYCLED  
FABRICS

MEN'S / WOMEN'S  
**Rain Jacket with tuckaway/rollaway Hood**  
PU5000MM/5000MVP or 8000MM/8000MVP. Taped Seams.  
**Regular Fit |** Straight Shape  
**Black/Navy:** MOQ: 50 | **Custom Pantone:** MOQ: 300 units

WE ARE OCEAN



Available  
Colours:



- Waterproof, windproof and breathable
- 2 Layer fabric construction
- Fully seam sealed
- Durable Water Repellency treatment (DWR)
- Lined for comfort
- Recycled fleece lining
- Hip length cut
- Hands & chest pockets with zip
- Fully waterproof zips

REVIVE OUR OCEANS  
EVERY PURCHASE  
HELPS REMOVE  
**250,000 KG**  
OF OCEAN WASTE  
BY 2030



MEN'S / WOMEN'S

## Wind Breaker Jacket with Detachable Hood

100% Recycled Polyester, Taped Seams - Waterproof with PU8000mm/8000MVP

Regular Fit | Straight Shape

Black/Navy: MOQ: 50 | Custom Pantone: MOQ: 300 units

WE ARE OCEAN

Recycled Fleece  
Collar Lining



Detachable Hood  
with built-in Zipper



Underarm and back  
gusset panels  
for enhanced  
breathability

Side Pockets, chest pocket  
and sleeve pocket  
YKK® Zipper

Reverse Waterproof  
Coil Zipper  
Two-sided front Zippers

Body and hood:  
Recycled Polyester  
Mesh Lining



Available  
Colours:



Black  
Navy  
Blue

- Windproof and breathable
- 2 Layer fabric construction
- Durable Water Repellency treatment (DWR)
- Lined for comfort
- Recycled Mesh lining
- Hip length cut
- Lightweight Fabric
- Hands, Sleeve & chest pockets with zip
- Rolled Up Hood In The Collar

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MEN'S / WOMEN'S

Fleece Jacket with Panels

Shell Fabric: Bonded Recycled Polyester Fleece 320g,TPU3000mm/MVP3000,320g.

Collar: 100% Cotton.

Custom Pantone: MOQ: 300 units



Side Pockets  
YKK® Zipper

- Full-zip - Zippers: SBS Nylon & Reversible
- Style Cut: With panels on the front, back, sleeves
- Zipped hand pockets
- Wind-resistant & breathable
- Instant insulation and high movement



MEN'S / WOMEN'S  
**Full Zip Polar Fleece Jacket**  
100% Recycled Polyester Fleece 320g  
**Regular Fit | Straight Shape**  
**Finishing:** Custom - Recommended branding: Embroidery



Woven Tag

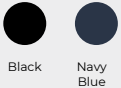


Side Pockets  
YKK® Zipper

With Cord Lock Stopper  
Fastener



Available  
Colours:



- Lightweight and Breathable
- Full zip front opening
- High Warmth-to-Weight Ratio
- Chin Guard and High Collar
- Recycled materials
- Adjustable Fit
- Hand pockets with zip

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MEN'S  
**Wind Breaker Gilet**  
100% Recycled Polyester - Waterproof with PU8000mm/8000MVP  
**Regular Fit | Straight Shape**  
**Black/Navy:** MOQ: 50 | **Custom Pantone:** MOQ: 300 units

WOMEN'S  
**Wind Breaker Gilet**  
100% Recycled Polyester - Waterproof with PU8000mm/8000MVP  
**Regular Fit | Straight Shape**  
**Black/Navy:** MOQ: 50 | **Custom Pantone:** MOQ: 300 units

WE ARE OCEAN<sup>+</sup>

OUTER WEAR



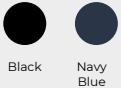
Side & Chest Pockets  
YKK® Zipper



Recycled Polyester  
Fleece Lining



Available  
Colours:



- Windproof and breathable
- 2 Layer fabric construction
- Durable Water Repellency treatment (DWR)
- Lined for comfort
- Recycled Mesh lining
- Hip length cut
- Lightweight Fabric
- Hands & chest pockets with zip

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MEN'S  
Packable Puffer Jacket

20D Nylon x 400T, Filling: Repreve 100% Recycled Polyester, 230gsm  
Regular Fit | Straight Shape  
Black/Navy: MOQ: 50 | Custom Pantone: MOQ: 300 units

WOMEN'S  
Packable Puffer Jacket

20D Nylon x 400T, Filling: Repreve 100% Recycled Polyester, 230gsm  
Regular Fit | Straight Shape  
Black/Navy: MOQ: 50 | Custom Pantone: MOQ: 300 units

WE ARE OCEANЯ



Tag

Packable Bag



Side Pockets  
YKK® Zipper

DTM Elastic  
on the cuff and edge



Available  
Colours:



- Lightweight and Versatile
- High Warmth-to-Weight Ratio
- Compact and Packable
- Wind-Blocking Design
- Eco-Friendly and Responsible

- Adjustable Fit
- Hand pockets with zip

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# FULLY CUSTOMISED JACKETS

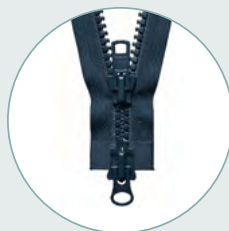
\*MOQ 300 units

WE ARE OCEAN

## Add Custom TRIMS



Branded Eyelets



Custom Zips



Silicon Tags



Cord Stopper



Velcro patches

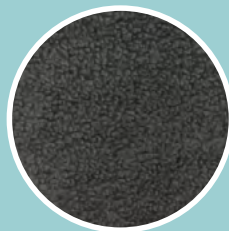


Zipper Pullers

## Custom FABRIC OPTIONS



Body and Hood Lining



Fleece Lining



Outer layer



Choose where to place your brand LOGOS

**CUSTOM LOGO**

Embroidery

**CUSTOM LOGO**

Heat Press

Use your brand COLOURS





# OUR COMMUNITY

We are committed to proving fair pay, decent working conditions and building a people first supply chain

## 100% FAIR WAGES

In 2022 we acquired ASPECT our centre of excellence for the design, production, packaging and shipment of our sustainable clothing range, located in Riga, Latvia. This enables us to support good working conditions for all staff. The majority of our production is based out of our ASPECT factory under strict European employment laws where 100% of employees are paid above minimum wage.

Our Irish & Latvian team are in close contact daily and we visit the factory regularly in person to build up close working relationships. A small portion of our production is outsourced to a select group of preferred suppliers who must provide high sustainability and ethical credentials that meet terms set out in our code of conduct.sustainability and ethical credentials that meet terms set out in our code of conduct.

**TAKE A VIRTUAL TOUR OF OUR  
PRODUCTION FACILITY**



PEOPLE



# CASUAL WEAR

WE ARE OCEANŲ





UNISEX | OR-ST-TT169-U

The Iconic Unisex T-Shirt

100% Organic ring-spun combed Cotton, 180 gsm  
Medium Fit | 2XS - 5XL - Branding: Print



CHECK OUT  
My eco-credentials

UNISEX | OR-ST-TT170-U

The Iconic Mid-Light T-Shirt

100% Organic ring-spun combed Cotton, 155 gsm  
Medium Fit | 2XS - 5XL - Branding: Print

UNISEX | OR-ST-TT558-U

Dry Handfeeling Long Sleeve Tee

100% Organic Ring Spun Combed , Dry Handfeel, 200 gsm  
Medium Fit | 2XS - 3XL | Branding: Print



Available  
Colours:

- White
- Black
- Navy Blue
- Red
- Burgundi
- Heather Grey
- + more



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UNISEX | OR-ST-HL177-U

## The Iconic Unisex Hoodie

100% Organic Cotton, 350 gsm

Medium fit | XS - 3XL | Branding: Embroidery & Print



CHECK OUT  
My eco-credentials

UNISEX | OR-ST-SL178-U

## The Iconic Unisex Crewneck

100% Organic Cotton, 350 gsm

Medium fit | S - 3XL | Branding: Embroidery & Print



CHECK OUT  
My eco-credentials

UNISEX | OR-ST-HL179-U

## The Iconic Unisex Zip-Thru Hoodie

100% Organic Cotton, 350 gsm

Medium fit | XS - 3XL | Branding: Embroidery & Print

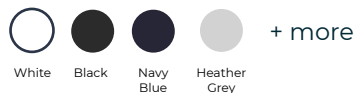


CHECK OUT  
My eco-credentials

CASUAL WEAR



Available  
Colours:





MEN'S | OR-ST-CL968-M

## Oxford Shirt

100% Cotton - Organic Ring Spun Combed, 190 GSM

Medium fit | S - 3XL | Branding: Embroidery & Print

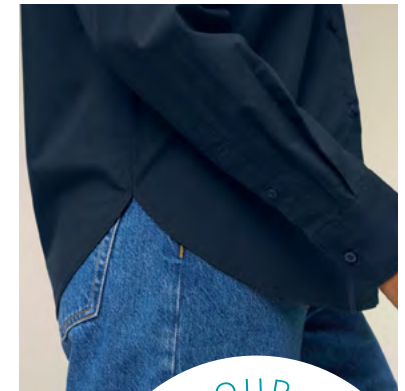
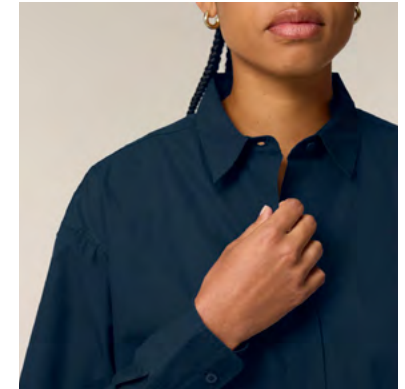
WOMEN'S | OR-ST-CL971-W

## Oxford Shirt

100% Cotton - Organic Ring Spun Combed, 190 GSM

Medium fit | XS - 2XL | Branding: Embroidery & Print

CASUAL WEAR



Available  
Colours:



MEN'S | OR-ST-CL969-M

Poplin Shirt

100% Cotton - Organic Ring Spun Combed, 130 GSM  
Medium fit | S - 3XL | Branding: Embroidery & Print

WOMEN'S | OR-ST-CL973-W

Relaxed Poplin Shirt

100% Cotton - Organic Ring Spun Combed, 130 GSM  
Medium fit | XS - 2XL | Branding: Embroidery & Print

UNISEX | OR-ST-CL975-U

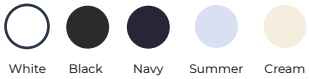
Relaxed Worker Shirt

100% Cotton - Organic Ring Spun Combed, 285 GSM  
Relaxed fit | XS - 2XL | Branding: Embroidery & Print

CASUAL WEAR



Available  
Colours:



+ more





MEN'S | OR-CF-W-M

## Casual Trousers

56% PES; 44% Sorona Stretch, 195 gsm

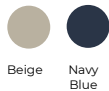
**Regular Fit** | XS - 2XL - Recommended branding: Embroidery



**CHECK OUT**  
My eco-credentials



Available colours:



Beige Navy Blue

WOMEN'S | OR-CF-W-W

## Casual Trousers

56% PES; 44% Sorona Stretch, 195 gsm

**Regular Fit** | XS - 2XL - Recommended branding: Embroidery



**CHECK OUT**  
My eco-credentials



Available colours:



Beige Navy Blue



REVIVE OUR OCEANS  
EVERY PURCHASE  
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BY 2030

CASUAL WEAR

# ACTIVE WEAR

WE ARE OCEANЯ



## MAIN FEATURES



RECYCLED  
POLYESTER



UV  
PROTECTION



BREATHABLE



ODOR  
CONTROL



COOLING  
EFFECT



QUICK  
DRYING



PILLING  
RESISTANT



# TOTAL CUSTOMISATION ACROSS +100 PRODUCTS

OPTION 1

Custom Design

Play with PATTERNS

Apply bespoke DESIGNS

Use your brand COLOURS





OPTION 2

Solid Colour

Add your brand LOGOS



MEN'S  
**Standard Polo Short Sleeve**  
100% Recycled Polyester, 135 gsm  
Regular Fit | XS - 3XL



**CHECK OUT**  
My eco-credentials



Set-in  
Sleeves

MEN'S  
**Pro Performance Polo Short Sleeve**  
100% Recycled Polyester, 135 gsm  
Slim Fit | XS - 3XL - with Side Panels



**CHECK OUT**  
My eco-credentials



Collar  
with Zip

Raglan  
Sleeves

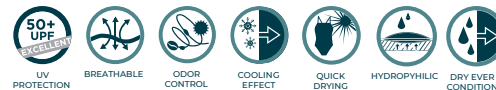
Side panels

CASUAL WEAR

Available  
Colours



White  
Navy  
Blue  
Black



UV  
PROTECTION  
BREATHABLE  
ODOR  
CONTROL  
COOLING  
EFFECT  
QUICK  
DRYING  
HYDROPHILIC  
DRY EVERY  
CONDITIONS



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WOMEN'S  
**Standard Polo Short Sleeve**  
100% Recycled Polyester, 135 gsm  
Regular Fit | XS - 3XL



**CHECK OUT**  
My eco-credentials



WOMEN'S  
**Pro Performance Polo Short Sleeve**  
100% Recycled Polyester, 135 gsm  
Slim Fit | XS - 3XL - with Side Panels



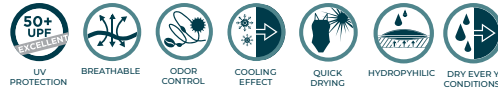
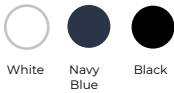
**CHECK OUT**  
My eco-credentials



CASUAL WEAR



Available  
Colours



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MEN'S  
**Standard Polo Long Sleeve**  
100% Recycled Polyester, 135 gsm  
Regular Fit | XS - 3XL



**CHECK OUT**  
My eco-credentials

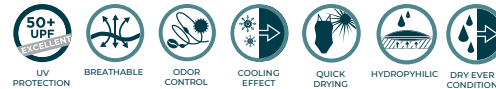
MEN'S  
**Performance Polo Long Sleeve**  
100% Recycled Polyester, 135 gsm  
Slim Fit | XS - 3XL - with Side Panels



Side panels

CASUAL WEAR

Available  
Colours



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WOMEN'S  
**Standard Polo Long Sleeve**  
 100% Recycled Polyester, 135 gsm  
 Regular Fit | XS - 3XL



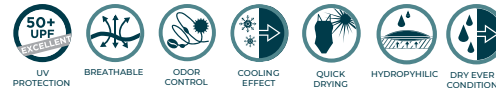
**CHECK OUT**  
 My eco-credentials

WOMEN'S  
**Performance Polo Long Sleeve**  
 100% Recycled Polyester, 135 gsm  
 Slim Fit | XS - 3XL - with Breathable Side Panels



CASUAL WEAR

Available Colours



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MEN'S  
**Classic Polo With Stand Up Collar SL**  
100% Recycled Polyester, 135 gsm  
Slim Fit | XS - 3XL - with Side Panels



**CHECK OUT**  
My eco-credentials

MEN'S  
**Classic Polo With Stand Up Collar**  
100% Recycled Polyester, 135 gsm  
Slim Fit | XS - 3XL - with Side Panels



**CHECK OUT**  
My eco-credentials

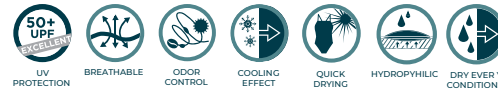


Side panels



Side panels

Available  
Colours



REVIVE OUR OCEANS  
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WOMEN'S

## V-Neck Collar Polo Long Sleeve

100% Recycled Polyester, 135 gsm

Regular Fit | XS - 3XL

WOMEN'S

## V-Neck Collar Polo Short Sleeve

100% Recycled Polyester, 135 gsm

Regular Fit | XS - 3XL

WOMEN'S

## No Button Polo Short Sleeve

100% Recycled Polyester, 135 gsm

Slim Fit | XS - 3XL - with Breathable Back Panel



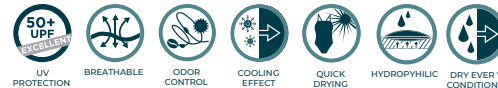
**CHECK OUT**  
My eco-credentials

CASUAL WEAR



Side panels

Available  
Colours



REVIVE OUR OCEANS

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MEN'S  
**Standard Tech Tee - Short Sleeve**  
100% Recycled Polyester, 135 gsm.  
Regular Fit | XS - 3XL



**CHECK OUT**  
My eco-credentials

Set-in  
Sleeves



MEN'S  
**Pro Performance Tech Tee** 100% Recycled  
Polyester, 135 gsm.  
Regular Fit | XS - 3XL - with Side Panels



**CHECK OUT**  
My eco-credentials

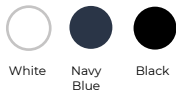
Raglan  
Sleeves

Athletic  
v neck collar

Side panels



Available  
Colours



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MEN'S  
**Standard Tech Tee - Long Sleeve**  
100% Recycled Polyester, 135 gsm.  
Regular Fit | XS - 3XL



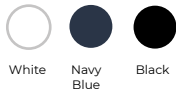
**CHECK OUT**  
My eco-credentials



MEN'S  
**Pro Performance Tech Tee - Long Sleeves**  
100% Recycled Polyester, 135 gsm. - with Side Panels  
Regular Fit | XS - 3XL



Available  
Colours



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WOMEN'S  
**Standard Tech Tee - Short Sleeve**  
100% Recycled Polyester, 135 gsm.  
Regular Fit | XS - 3XL



**CHECK OUT**  
My eco-credentials

Set-in  
Sleeves



WOMEN'S  
**Pro Performance Tech Tee**  
100% Recycled Polyester, 135 gsm.  
Regular Fit | XS - 3XL - with Side Panels



**CHECK OUT**  
My eco-credentials

Raglan  
Sleeves

Athletic  
v neck collar

Side panels



Available  
Colours



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BY 2030



WOMEN'S  
**Standard Tech Tee - Long Sleeve**  
 100% Recycled Polyester, 135 gsm.  
 Regular Fit | XS - 3XL

WOMEN'S  
**Pro Performance Tech Tee - Long Sleeve**  
 100% Recycled Polyester, 135 gsm.  
 Regular Fit | XS - 3XL - with Side Panels



Set-in  
Sleeves



Athletic  
v neck collar

Raglan  
Sleeves

Side panels

Available  
Colours



REVIVE OUR OCEANS  
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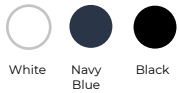
ACTIVE WEAR

MEN'S  
**Tech Tee with hood - Long Sleeve**  
100% Recycled Polyester, 135 gsm.  
Regular Fit | XS - 3XL

WOMEN'S  
**Tech Tee with hood - Long Sleeve**  
100% Recycled Polyester, 135 gsm.  
Regular Fit | XS - 3XL



Available  
Colours



REVIVE OUR OCEANS  
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MEN'S / WOMEN'S  
**Lightweight Jacket**  
100% Recycled Polyester, 245 gsm  
Regular Fit | XS - 3XL

MEN'S / WOMEN'S  
**Performance Hoodie**  
100% Polyester (72% Recycled.), 223 gsm  
Regular Fit | XS - 3XL



Available  
Colours



Navy  
Blue      Black



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MEN'S  
**Rash Vest Long Sleeve**  
85% Recycled Polyester, 15% Elastane, 225 gsm  
Fitted | XS - 3XL



**CHECK OUT**  
My eco-credentials

MEN'S  
**Rash Vest Short Sleeve**  
85% Recycled Polyester, 15% Elastane, 225 gsm  
Fitted | XS - 3XL



**CHECK OUT**  
My eco-credentials



Available  
Colours



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WOMEN'S  
**Rash Vest Long Sleeve**  
85% Recycled Polyester, 15% Elastane, 225 gsm  
Fitted | XS - 3XL



**CHECK OUT**  
My eco-credentials

WOMEN'S  
**Rash Vest Short Sleeve**  
85% Recycled Polyester, 15% Elastane, 225 gsm  
Fitted | XS - 3XL



**CHECK OUT**  
My eco-credentials



Available  
Colours



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MEN'S  
**Board Shorts**  
85% Recycled Polyester, 15% Elastane, 144 gsm  
Regular Fit - 19cm inseam | XS - 3XL



CHECK OUT  
My eco-credentials

SWIMWEAR



LONG  
19 cm inseam



MEDIUM  
13.5 cm inseam



SHORT  
9.5 cm inseam

Available  
Colours

Grey

Navy  
Blue

Black



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BY 2030



WOMEN'S  
**Board Shorts**  
85% Recycled Polyester, 15% Elastane, 144 gsm  
Regular Fit- 10cm inseam | XS - 2XL



CHECK OUT  
My eco-credentials

SWIMWEAR



MEDIUM  
10 cm inseam



SHORT  
4 cm inseam

Available Colours

Grey Navy Blue Black



REVIVE OUR OCEANS

EVERY PURCHASE  
HELPS REMOVE  
**250,000 KG**  
OF OCEAN WASTE  
BY 2030

MEN'S

## Swimming Shorts

85% Recycled Polyester, 15% Elastane, 162 gsm + Recycled Mesh  
Regular Fit | XS - 3XL

WOMEN'S

## Swimming Shorts

85% Recycled Polyester, 15% Elastane, 162 gsm + Recycled Mesh  
Regular Fit | XS - 3XL



CHECK OUT  
My eco-credentials



THREADS  
OF CHANGE



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Available  
Colours





# HEAD WEAR

WE ARE OCEANЯ



Eco Caps

Recommended branding method: Embroidery

| OR-AS-ZION  
Structured 5 Panel Trucker with Mesh

100% Recycled Polyester, 200 gsm  
Recycled PVC Closure - Curved visor

MOQ: 20 units



Tech specs



Classic 5 panel trucker cap in recycled polyester twill. Recycled mesh and snapback closure. Wide crown for embroideries and patches. Light and breathable shape for everyday use.

| OR-AS-FIJC  
Structured 5 Panel Baseball Cap

100% Recycled Polyester, 200 gsm  
Hook and Loop Closure - Curved Visor

MOQ: 20 units



Tech specs



Structured 5 panel baseball cap made of 100% recycled polyester with curved visor and full prostitching. Wide space on the crown for custom patches and hook & loop closure at the back. Fine protection from the sun for summer trekking and outdoor life.

| OR-AS-RECYSIX  
Structured 6 Panel Baseball Cap

100% Recycled Polyester, 220 gsm  
Hook and Loop Closure - Curved Visor

MOQ: 20 units



Tech specs



Classic structured five panel baseball cap made of 100% certified recycled polyester. Full prostitching, curved visor and 4 eyelets.





Eco Caps

Recommended branding method: Embroidery

| OR-AS-SANC

Mid Visor Miniottoman Cap

95% Recycled Polyester, 5% Elastane, 230 gsm  
Velcro Closure - Mid Visor

MOQ: 20 units



HEAD WEAR



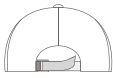
Tech specs



230 gsm



one size



high quality  
velcro with loop

Available  
colours:



Featuring a corded miniottoman exterior, it is made almost entirely of breathable recycled polyester. The elastane fabric gives a stretchable universal fit making this hat completely suitable for sport and outdoor fun.

| OR-AS-FRASER

Unstructured 6 Panel Cap

100% Organic Cotton, 260 gsm  
Dad hat shape with mid visor and full metal buckle - Mid Visor

MOQ: 20 units



Tech specs



260 gsm

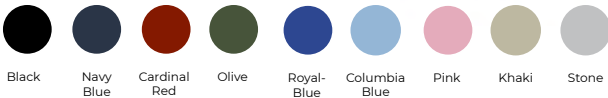


one size



metal buckle

Available  
colours:



Unstructured 6 panel cap in certified organic cotton. Dad hat shape with mid visor and full metal buckle. Authentic fashion icon of the modern urban culture.

| OR-AS-KIFR-Y-

Kids Unstructured 6 Panel Cap

100% Organic Cotton, 260 gsm  
Dad hat shape with mid visor and hook and loop closure - Mid Visor

MOQ: 20 units



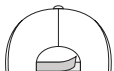
Tech specs



260 gsm

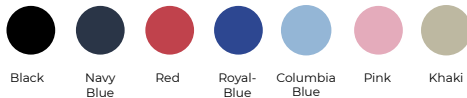


one size



velcro

Available  
colours:



Unstructured 6 panel cap for kids, in certified organic cotton. Dad hat shape with mid visor and hook and loop closure.

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Eco Caps  
Recommended branding method: Embroidery

| OR-FF-6277RP  
**Flexfit Recycled Polyester Cap**  
97% Recycled Polyester, 3% Elastane, 251 gsm  
Authentic trucker style through pre-bent visor

S-M / L-XL  
MOQ: 20 units



FLEXFIT Tech Fit band

- Available colours:
- Black
  - Navy Blue
  - Khaki
  - Light Charcoal
  - White
  - Loden
  - Silver

With an unobtrusive, pragmatic look this Flexfit Cap is a versatile accessory. It offers a plain-colored design and a curved visor with decorative seams. FLEXFIT Tech Fit band on the inner edge of the crown, fits all head shapes perfectly. The cap is available in two sizes.

| OR-FF-6277OC  
**Flexfit Organic Cotton Cap**  
98% Organic Cotton, 2% Elastane  
Reinforced front and round brim

S-M / L-XL  
MOQ: 20 units



- Available colours:
- Black
  - Navy Blue
  - Red
  - Dark Grey
  - White
  - Dark Navy
  - Burnt Olive
  - Pale Grey

Flexfit has followed the general trend and produced one of its classics in pure organic cotton. The reinforced front and the round brim characterize the authentic look with every outfit, while the patented Flexfit technology ensures perfect comfort no matter the situation.



| OR-FF-6089OC  
**Flexfit Organic Cotton Snapback**  
98% Organic Cotton, 2% Elastane  
Reinforced front, flat visor and easy to adjust snapback closure

One Size  
MOQ: 20 units



- Available colours:
- Black
  - Navy Blue
  - Red
  - Dark Grey
  - White
  - Dark Navy
  - Burnt Olive
  - Pale

This Flexfit cap was inspired by the love for our planet and is made out of pure organic cotton. The popular snapback shape with reinforced front, flat visor and easy to adjust snapback closure makes for a fully succeeded design that is almost universally combinable thanks to its neat and easy look.

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| OR-AS-GEO

Recycled Bucket

100% Recycled Polyester, 200 gsm

MOQ: 20 units



Tech specs



200 g/m<sup>2</sup>



one size

Available colours:



The ultimate classy 100% recycled polyester hat and fits loosely for a casual and easygoing feel. Eco Friendly Dyeing: Ecofriendly technology involving colouring the fabric by hot transfer from the colour polymers directly to the yarn without immersion in water, avoiding waste and the emission of dyes into the water.

| OR-FF-5003OC

Flexfit Organic Cotton Bucket Hat

98% Organic Cotton, 2% Elastane, 269 gsm

One Size

MOQ: 20 units



Available colours:



Featuring a sloping, wide brim adorned with cross seams, this plain-colored bucket hat satisfies through a casual, summery look. The hat is made of environmentally friendly organic cotton and a percentage of elastane to guarantee optimum fit. It is a one size fits all.

| OR-FF-5005ET

Eco Washing Flexfit Notop Tennis Hat

98% Organic Cotton, 2% Elastane, 287 gsm

One Size

MOQ: 20 units



Available colours:



Thanks to a new design this classic bucket hat takes away the typical, somewhat angular shape and makes the bucket hat rounder. The flat brim is packed with denser than regular decorative seams that rounds off the new design.

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| OR-AS-PURB

## Beanie with Cuff

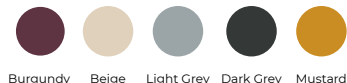
60% Polyana® Recycled Polyester, 40% Acrylic  
Printing method: Embroidery/ patches

PURB

MOQ: 20 units



Available colours:



One of the most famous shapes upgraded with breakthrough recycling registered process called Polyana®. This beanie mixes classic style with an ultrasoft blend of recycled and virgin yarn that consumes less energy and water than standard yarn in the production process.

| OR-AS-HOLB

## Knitted Beanie

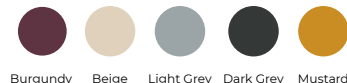
60% Polyana® Recycled Polyester, 40% Acrylic  
Printing method: Embroidery/ patches

HOLB

MOQ: 20 units



Available colours:



Comfortable knitted beanie in soft Polyana® yarn. Knitted in two layers with a straight cut. Perfect for both everyday use and outdoor life

| OR-FF-1505RY

## FlexFit Waffle Knit Beanie

100% Recycled Polyester, 80g  
Printing method: Embroidery/ patches

1505RY

MOQ: 20 units

**FLEXFIT**  
by HANSEN



Available colours:



A soulful beanie with a knack for the environment – it is made of 100% recycled polyester and, moreover, is very comfortable to wear. The beanie is a one size fits all, thus fits any head. The cuff and cut are reminiscent of the classic Fisherman design. A waffle knit pattern rounds off the beanie in a smooth way.

| OR-FF-1504RY

## FlexFit Ribbed Knit Beanie

100% Recycled Polyester, 85g  
Printing method: Embroidery/ patches

1504RY

MOQ: 20 units

**FLEXFIT**  
by HANSEN



Available colours:



Beanie with Fisherman look, it consists of 100% recycled polyester. Maximum durability is being ensured through the used rib knit pattern.

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# FULLY CUSTOMISED HATS

\*MOQ 300 units

WE ARE OCEANЯ

Choose where  
to place your brand  
**LOGOS**

**CUSTOM LOGO**

Embroidered band

Add Custom  
**TRIMS**



Velcro patches



Silicon Tags



Custom Tape

**CUSTOM LOGO**

**CUSTOM LOGO**

**CUSTOM LOGO**

Use your brand  
**COLOURS**



# ACCESSORIES

WE ARE OCEAN





| OR-A-750NS / OR-A-500NS

## Stainless Water Bottle - 750 & 500 ml

Double wall Stainless Steel + Bamboo Lid

Recommended branding method: Print

MOQ: 50 units



Available colours:



Black



White

| OR-A-750BS / OR-A-500BS

## Sports Water Bottle - 750 & 500 ml

Double wall Stainless Steel + Sports Lid with steel straw

Recommended branding method: Print

MOQ: 50 units



WE ARE OCEAN R



Available colours:



Black



White

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| OR-A-TUMBLER

## Stainless Steel Tumbler

Double wall Stainless Steel 20oz

Normal color /polish or paint available

Up to 6 hours of piping hot - up to 72 hours of icy cold

MOQ: 50 units



| OR-A-ETUMBLER

## Egg Shape Tumbler

Double wall Stainless Steel 12oz - 350ml

Normal color /polish or paint available

MOQ: 50 units



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| OR-ST-A760-U

## Tote Bag

80% Recycled Cotton, 20% Recycled Polyester, 300 G/M².  
Recommended branding method: Heat Transfer



Available colours:



Black



Midnight Blue



Heather Grey



Natural

| OR-ST-A762-U

## Shopping Bag

80% Recycled Cotton, 20% Recycled Polyester, 300 G/M².  
Recommended branding method: Heat Transfer



Available colours:



Black



Midnight Blue



Heather Grey



Natural

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BY 2030

# REVIVE OUR OCEANS

Every purchase helps fund our mission to remove 250,000 kilos of ocean waste by 2030.

## WORKING TOGETHER TO REVIVE OUR OCEANS

Since founding OCEANR, our mission has always been to actively contribute to plastic-free oceans by supporting various cleanup projects around the world. Between 2018 and 2024, we've successfully funded the removal of 42,000 kilos of plastic.

In partnership with Enaleia, we supported one of the largest marine cleanup initiatives in the Mediterranean, removing significant amounts of ocean waste each year. By working directly with fishers, Enaleia prevents plastic from re-entering the sea and advanced ocean conservation, engaging hundreds of fishers across regions like the Mediterranean and Kenya.

Going forward we've decided to work with Plastic Fischer, the world's first organization to stop ocean plastic pollution at one of its major sources - the rivers. Together, we're committed to removing as much plastic as possible, starting with a goal of 25 tons in 2025.

A photograph showing a group of people in a small boat on a river, collecting plastic waste. The river is filled with floating plastic debris, and the background shows a bridge and lush greenery. The image is part of a larger graphic with a diagonal split.

Partnership with Plastic Fischer to collect river plastic before it enters the oceans



# BRANDING OPTIONS

WE ARE OCEANЯ

## Sublimation

Perfect for polyester products. Full sublimation allows you to customise every inch of your product. You aren't limited by the number of colours or complexity of your design. For a vibrant, permanent colourfast finish.



## Embroidery

Embroidery is the process by which a design is sewn onto a garment using a computerised sewing machine. Mainly for logos, they can be done for letters or as patches. Perfect for logos or simple artworks to be applied on shirts, caps, hats and hoodies.



## Print

Logos and artworks can be printed on ready-made products with different methods such as heat transfer, direct to garment, DTF and others. The end result is a decorated garment. Recommended for organic cotton products such as t-shirts and hoodies.



A photograph of two men on a boat. The man on the left is wearing a dark grey zip-up hoodie with 'OCEANIC' and 'SUZUKI' logos. The man on the right is wearing a dark jacket. The background is the ocean. The text 'CASE STUDIES' is overlaid on the left side.

## CASE STUDIES





Why

OCEAN

- Exclusive hoodies designed to promote **Suzuki's clean ocean project**
- **Gifted to customers** who purchased their newly launched **microplastics collection device**
- In alignment with their campaign, **every hoodie purchased helps fund ocean clean ups**

IMPACT



**81%**

Less Water Consumption  
vs Industry Standard



**47%**

Less CO2  
than Industry Standard

**MARK BEELEY, HEAD OF ATV & MARINE FOR SUZUKI GB SAID,**  
“We are thrilled to be able to launch this exciting new campaign which we believe can help make a real difference to our oceans. As we know, plastic pollution is a huge problem, and it is through collective and collaborative action such as this that will have the biggest impact.”







Why

OCEANЯ

- **Guest Parka jackets** custom made for **polar expedition tours**
- Wanted a **sustainable supplier** to align with their **environmental protection** goals
- Collaborated to create a technical jacket suitable for extreme weather conditions made from **100% recycled materials** (including padding)

## IMPACT



**52%**

Less Water Consumption  
vs Industry Standard



**39%**

Less CO2  
than Industry Standard



# TIMELINE

WE ARE OCEANR

## PHASE 1 4 WEEKS

### ACQUISITION AND ON BOARDING

- Introduce OCEANR and share key materials (deck, samples, catalogue)
- Showcase capabilities and customisation options
- Receive project brief and letter of intent
- Share T&Cs and present initial design proposal - [Custom Proposal Example](#)
- Sales follow-up to confirm if the lead is moving forward
- If won, issue invoice and request downpaymentProject moves to Phase 2 once payment is received

## PHASE 2 6 WEEKS

### SOURCING AND DESIGN

- Final design proposal is confirmed by sales
- Development tracker and spec sheets are created
- Fabrics, trims, artworks, and packaging details are submitted
- Client sign-off meeting takes place
- Feedback is shared with production. Once approved, move to Phase 3

## PHASE 3 4 - 6 WEEKS

### QC / PRE PRODUCTION

- Production team prepares checklist and samples
- Factory orders bulk materials and confirms delivery timelines
- Quality checks are done on incoming materials
- Client confirms size sets and any final details
- Once everything is approved and received, production begins

## PHASE 4 10-12 WEEKS

### DELIVERY & FOLLOW-UP

- Final quality checks are done by a third party
- Invoice is issued before dispatch
- Factory finalises packing and confirms delivery schedule
- Order is shipped (DAP or DDP as per client)
- Follow-up and feedback requested two weeks after delivery





Responsible Apparel created to protect our **People** and **Planet**



**+1.5**  
**MILLION**  
**PLASTIC**  
**BOTTLES**  
RECLAIMED



**3,150+**  
**MANGROVES**  
**PLANTED**  
ANNUALLY



EVERY PURCHASE SUPPORTS OUR  
MISSION TO REMOVE  
**250,000 KG**  
**OCEAN WASTE**  
BY 2030



**17-49%**  
ENVIRONMENTAL  
**SAVINGS**



**+600**  
**GARMENTS**  
**SAVED**  
FROM LANDFILL  
THROUGH OUR TAKE  
BACK PROGRAMME



**100%**  
**FAIR WAGES**



# REVIVE OUR OCEANS



**OCEANR.CO**

Contact us - [hello@oceanr.co](mailto:hello@oceanr.co)

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**OCEANR**

